Vacuum cleaner

HR 6328
HR 6329

Service
Service
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Service Information

Philips Domestic Appliances and Personal Care

ServiceManual

PRODUCT INFORMATION

Maximum air displacement	:	29 l/sec
Maximum vacuum	:	160 cm H_2O
Power consumption 230 V	:	1000 W IEC/1150 W Max
Electronic control (turn)	:	HR 6329
Dustbag capacity	:	2.3 litre
Paper dustbag type no.	:	HR 6995 Geneva
5 - Filter system	:	Double layer paper dustbag Motor protection filter Double layer exhaust filter
Cordwinder cordlength	:	5 meter
Colour HR 6328	:	Blue painted
HR 6329	:	Silver painted
Dimensions of cleaner	:	38.2 x 27.2 x 23.3 cm
Net weight	:	4.8 kg
Gross weight	:	8.6 kg (include packaging)

SERVICE INFORMATION

- Component configuration on exploded view may differ in case of specific versions. However, the actual components are distinguished by means of code numbers.
- After a repair has been made, make sure that the appliance functions correctly.
- The spare parts have been standardized as much as possible.

- **Cordwinder**
  The cordwinder unit item 27 is a unit without cord.
  The cord item 26 is a standardized spare and must be shortened till 5 meter.
  The pre-tension on the cord is 4 revolutions after the cord has been wound.
- Spares: As a figure B or O is behind the description
  Then: **B**. means to be used for **HR 6328**
  S. means to be used for **HR 6329**

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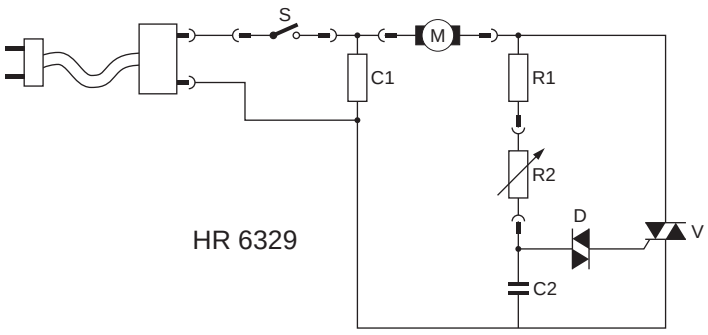
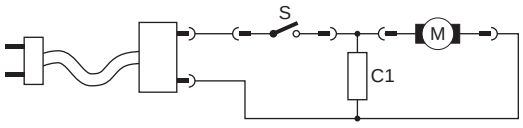
4322 277 00005
99/06
PCS 101 257

PHILIPS

1	4341 003 01150	Carrying handle **B**.
	4341 003 01240	Carrying handle **S**.
2	4341 003 01140	Accessory cover **B**.
	4341 003 01230	Accessory cover **S**.
3	4341 005 00310	Clasp **B**.
	4341 005 00360	Clasp **S**.
4	4822 466 12126	Limination plate
5	4341 005 00270	Dustcover **B**.
	4341 005 00320	Dustcover **S**.
6	4341 003 01130	Cap **B**.
	4341 003 01220	Turnknob **S**.
7	4341 005 00280	Switch panel **B**.
	4341 005 00330	Switch panel **S**.
8	4822 417 50258	Cover lock
9	4341 005 00300	Upper housing **B**.
	4341 005 00350	Upper housing **S**.
10	4822 480 10245	Safety filter
11	4822 256 10525	Dustbag holder
12	4822 532 13092	Sealing dustchamber
13	4822 480 10227	Paper dustbags
	4822 480 10243	Cotton dustbag
14	4822 441 12274	Lowerhousing
15	4822 528 11291	Front wheel
16	4341 005 00290	Cordwinder panel **B**.
	4341 005 00340	Cordwinder panel **S**.
17	4822 466 12125	Cordwinder brake
18	4822 101 11928	Pot. meter **S**
19	4822 458 10661	Exhaust grill
20	4822 480 10244	Exhaust filter
21	4822 528 11292	Rear wheel
22	4822 466 12124	Bottom plate
23	4822 214 12962	Cooling plate **S**.
24	4341 003 01100	Decoration cover **B**.
	4341 003 01190	Decoration cover **S**.
25	4822 441 12275	Cord outlet
26	4822 321 10816	Cord Australia
27	4822 321 10822	Cord Japan (2 x 1.25 mm^2)
	4822 321 11348	Cord China (2 x 0.75 mm^2)
28	4822 321 10818	Cord G.B.
29	4822 321 11339	Cord l = 6.3 m 4.8 mm pins
30	4822 321 10806	Cord CH
31	4822 321 10815	Cord Italy
32	4822 690 10189	Cordwinder without cord
33	4822 276 13205	Switch
34	4822 214 12959	PCB - **B**.
	4822 214 12961	PCB - **S**.
35	4822 462 11133	Motor cap
36	4822 404 10977	Motor buffer
37	4822 361 11116	Motor - 230 V
38	4822 404 10978	Motor suspension
51	4822 401 11784	Park assist
52	4822 530 10511	Plastic tube
53	4822 530 10513	Bend + hose assy
54	4822 530 10235	Bend
55	4822 479 20253	Crevice nozzle
58	4822 479 70071	Big brush nozzle
59	4822 479 20039	Brush of big nozzle
60	4822 479 20038	Strip of big nozzle
DFU	4222 000 46390	



HR 6329



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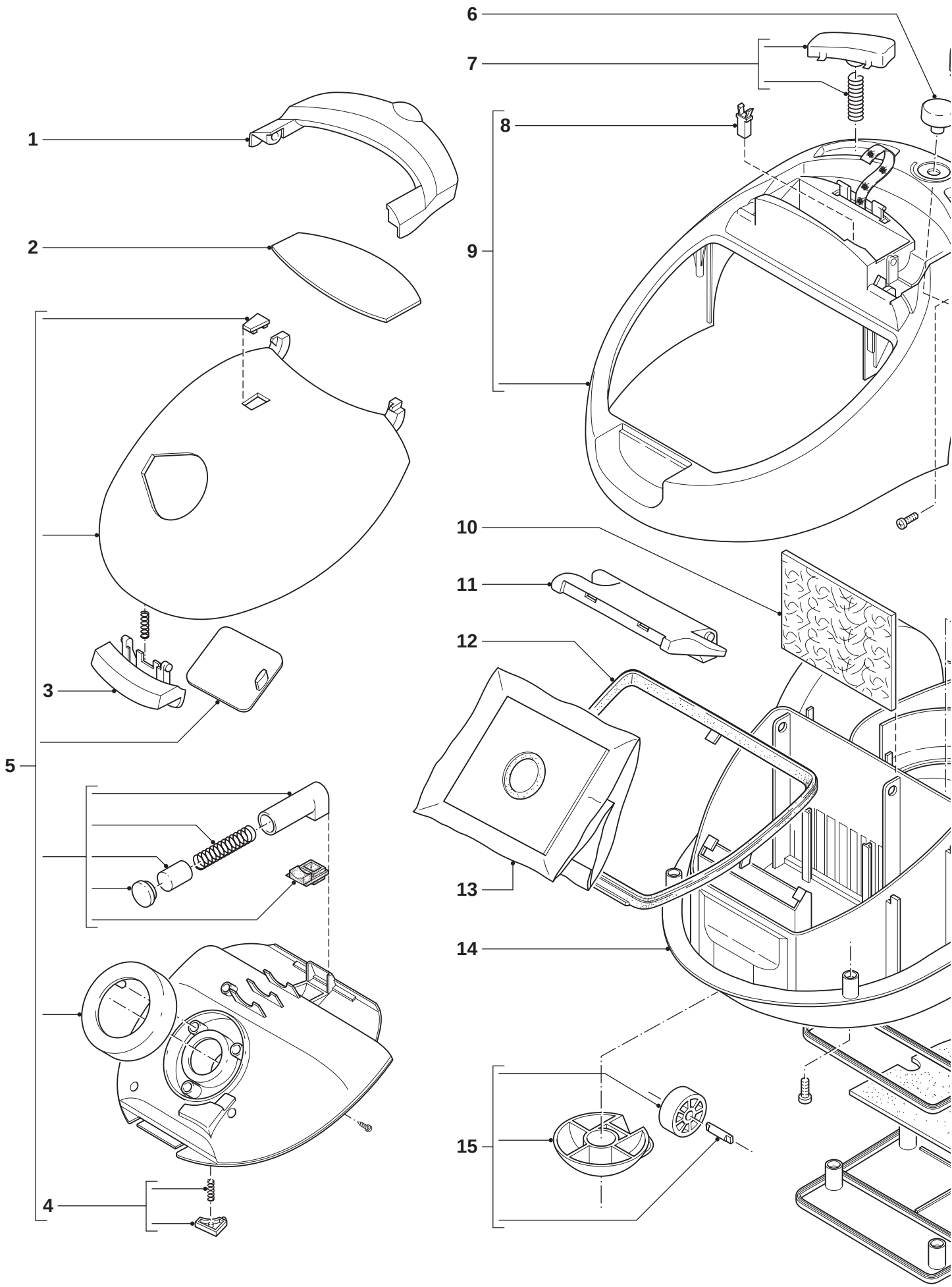
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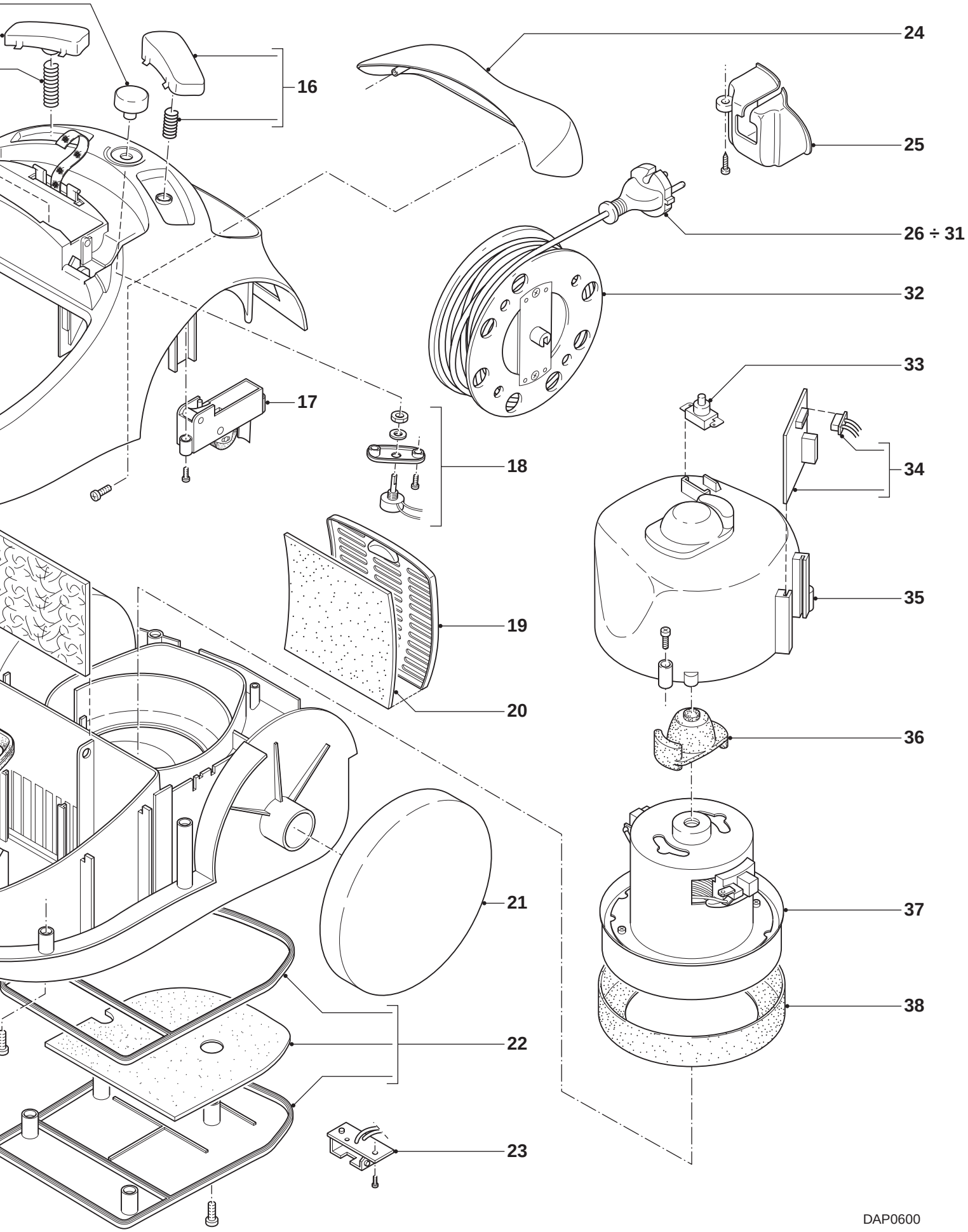
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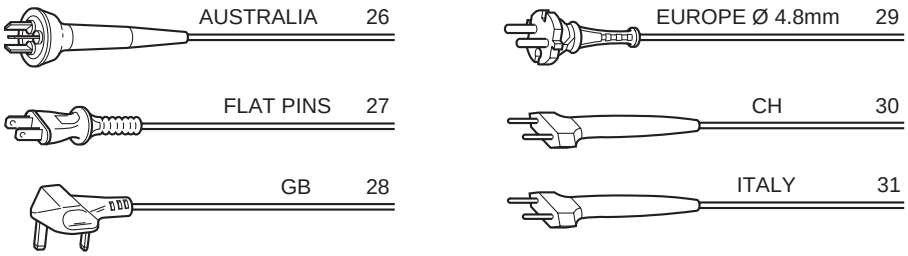
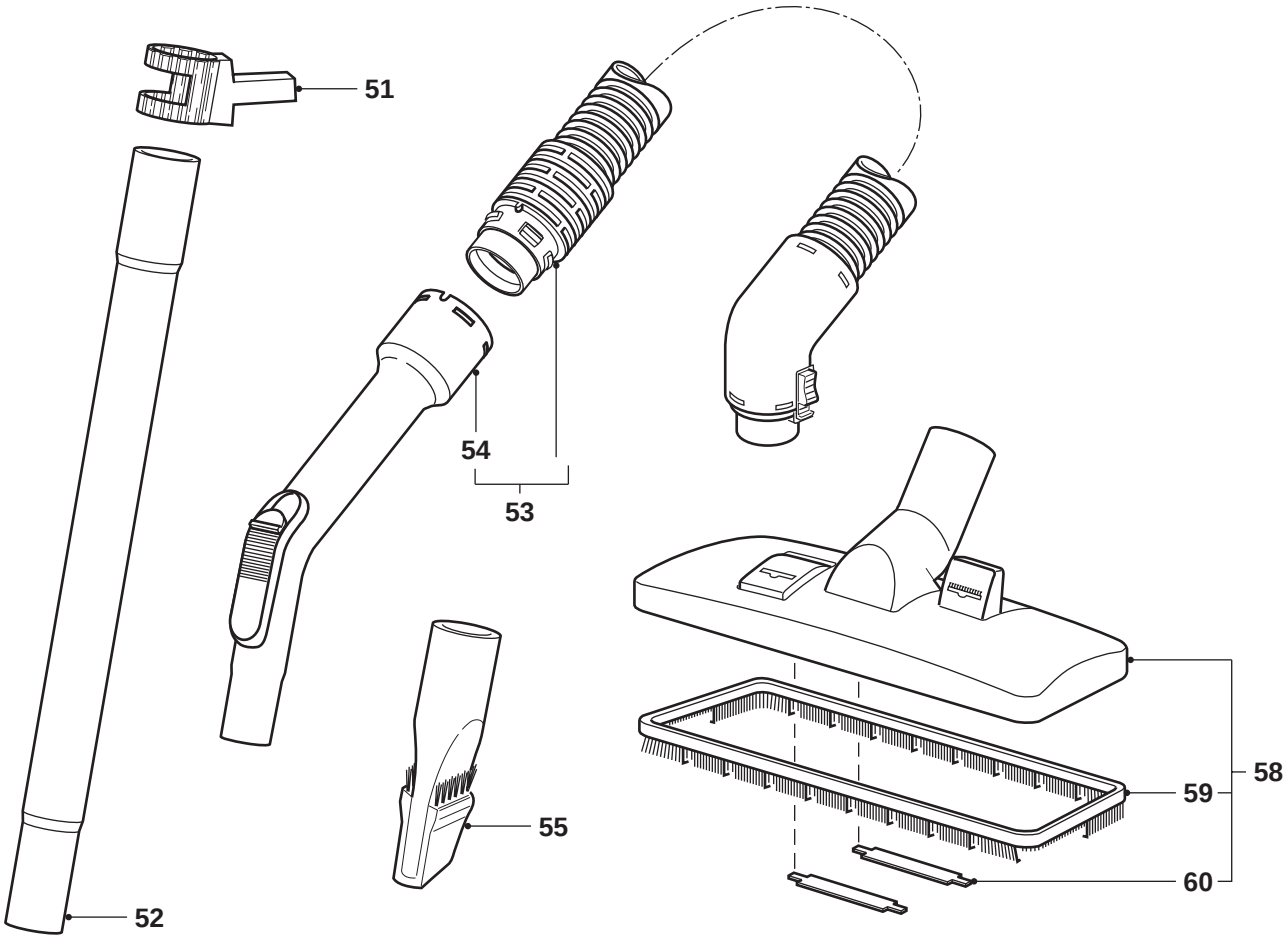

AUSTRALIA 26
EUROPE Ø 4.8mm 29
FLAT PINS 27
CH 30
GB 28
ITALY 31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